

Work Order ID 117270

May-13-14 8:59:01 AM

117270

Page 1

Item ID: D4970-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Doubler
 Start Date: 5/13/14 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 5/13/14 Req'd Qty: 2.00 *2* Customer:
 Reference: rework -anodize

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4970	PA4 B <u>14.05.23</u>								

140 Outsource process-Anodize per OSI017 4.1.10.1 0.00

140

Outsource4

Outsource process - Anodize

Memo

PULL FROM STK:
2 X D4970-5 B109219

Issue P/O to ATG : 24263
HAVE STRIPPED ENTIRELY AT ATG

1- Black Anodize as per Dwg

2- PRIME AS PER DWG, SEE NOTE #2

Certification of Comformity is required

150 Receive & Inspect for Damage & Mat'l Certs 0.00

150

Packaging

Packaging

Memo

0.00

CX 14/05/20 2

P4/0/23 (2)

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00		DAS 27 14/5/23		2			
190 *190* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo RE-IDENTIFY USING NEW B/N	0.00 0.00							
200 *200* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

ME
14-5-26



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63057

Date: 23-May-14

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

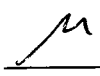
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

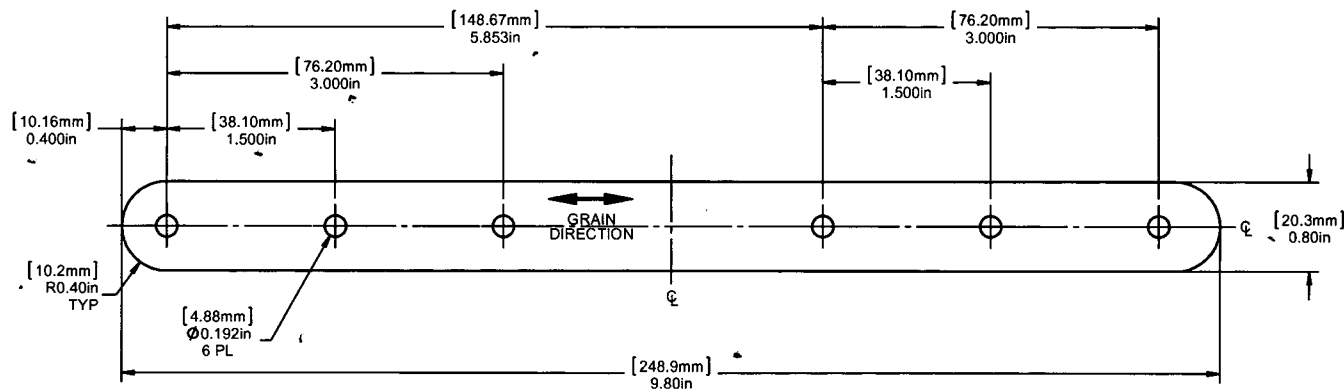
Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description	Rev:	
1 lot	Part: ASST 2 PCS D4970-3 (24.00) 1 PC D4970-1 (15.00) HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 2 PCS D4977-1 (8.55) 2 PCS D4977-2 (8.55) 1 PC D4974-1 (10.8) 2 PCS D4973-1 (12.05) 8 PCS D4980-1 (6.25) 10 PCS 646.3210 (14.35) 5 PCS 646.3010 (10.25) 2 PCS D4970-5 (6.75) HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PRICE IS PER PIECE Job: 20140313	PO: 24263 Line:	
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			
ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY			
DATE: 23/5/14			
CERTIFIED SIGNATURE: 			
RECEIVER SIGNATURE: _____			

8 7 6 5 4 3 2 1



D4970-5 DOUBLER

NOTES:

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4970-5", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE,
USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
- 7) WEIGHT: 0.10 lbs (0.05 kgs)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4970-5-b.IGES

APPROVED

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4970	SHEET 6 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WINDSHIELD DEFLECTOR	NTS
DATE	14.05.02	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. UNLESS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT A WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

This document may be out-of-date because
it has file references that may have been updated. (more...)

N/A